



19-01-2016
ARCHIV

PŘEKLAD

dne: 13-01-2016

PROVEDL

ČASOVÉ DODACÍ PODMÍNKY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	...
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
oil-free / free of grease	...
oiled	...
oiling permissible	...
Indicate the required condition at time of delivery with an X.	

Bend radii R20

24/15/40

First angle projection	02	State was RFQ	TS4861	20 H11	+0.130 0
General tolerance (GT) in mm	Blank length 544mm added				
Size range	Set measure 240mm in parentheses				
GT coarse	Index	alteration	Change no	Fit	Toler.
L 1 2 2 3 4	Inspection dim.	Material: S355J2+N	Weight: 1.3		
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Auxiliary dim.	Round 20x544; DIN 1013			
	Date	Blank no: 01	Production Scale 1:2		
	Name	Title:			
	Drawn 08.01.2015				
	Checked 08.01.2015				
	Auth'd 08.01.2015				
	M.check 09.01.2015				
Lengths (L) and angle (L/Δ) = ± GT	UG		Sheet: 1 of 1		
Tolerance Symbols ISO 1101			55044232001		
○ roundness = 1/2Δ-Tol.			Repl.		
-□ straightness/flatness = GT			Orig.		
◎ concentricity/run out = GT			1442599/D2D/001/02		
≡ symmetry = GT			A3		
// parallelism = GT					
⊕ position = GT					
Languages: DE, EN					

POPOVÉ. PRAŠKOVÝ NÁTĚR

Powder paint favored:

Paint according to WN 11500					
Type of paint	Short code	RAL	Colour-shade	Unit of glass	Inciden.
Primer					
Top coat	2-K-L	3020 HR	traffic red	30	60°
Single coat paint					
Powder paint	P-L	3020 HR	traffic red	30	60°
KTL-coat					
Heat resistance paint					

Released

1442599/D2D/001/02

A3

55044232001_DRW_000_02024v5 defrkm0150 DE7CA7 2015-08-04T11:49:49 1.000